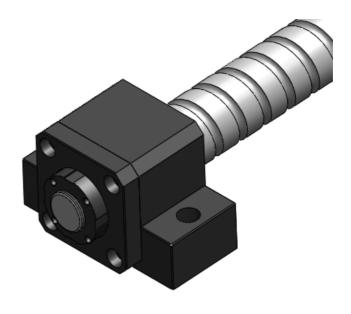
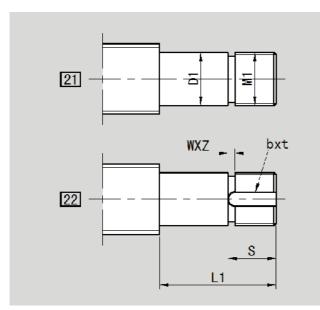
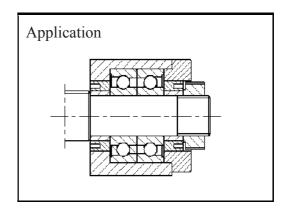
Screw Ends Form --Form 21 22 --Supported end



Form	Ball s	Thread undercut ring						
	d_0	I	L1	D1	S	M1	w	Φz
21	8	2. 5	28	6 ^{-0.005} -0.012	8	M6X0.75	1.5	5
	12	4/5/10	32	8 ^{-0.005} -0.012	10	M8X1	2	7
	12	4/5/10	36	10 ^{-0.005} -0.012	11	M10X1	2	8
	16	4/5/10/16	36	12 ^{-0.005} -0.012	11	M12X1	2	10
	20	4/5/10/20	47	15 ^{-0.005} -0.014	13	M15X1	2	13
	20	4/5/10/20	58	17 ^{-0.005} -0.014	15	M17X1	2	15
	25	4/5/10/25	62	20 ^{-0.005} -0.014	17	M20X1	2	18
	32	5/10/20/32	76	25 ^{-0.005} -0.014	20	M25X1.5	3	23
	40	5/10/20/40	72	30 ^{-0.005} -0.015	25	M30X1.5	3	28
	50	5/10/12/20/40	93	40 ^{-0.005} -0.015	35	M40X1.5	3	38
22	16	4/5/10/16	36	12 ^{-0.005} -0.012	11	M12X1	2	10
	20	4/5/10/20	47	15 ^{-0.005} -0.014	13	M15X1	2	13
	20	4/5/10/20	58	17 ^{-0.005} -0.014	15	M17X1	2	15
	25	4/5/10/25	62	20 ^{-0.005} -0.014	17	M20X1	2	18
	32	5/10/20/32	76	25 ^{-0.005} -0.014	20	M25X1.5	3	23
	40	5/10/20/40	72	30 ^{-0.005} -0.015	25	M30X1.5	3	28
	50	5/10/12/20/40	93	40 ^{-0.005} -0.015	35	M40X1.5	3	38





Keyway			End support block			
S	b	t	FK	EK	AK	BK
-	—	-	FK06	EK06	-	-
_	-	-	FK08	EK08	-	-
_	-	-	FK10	EK10	AK10	-
_	-	-	FK12	EK12	AK12	-
-	-	-	FK15	EK15	AK15	-
_	-	-	FK17	-	-	-
_	-	-	FK20	EK20	AK20	-
_	-	—	FK25	-	-	-
_	-	-	FK30	-	-	BK30
_	-	—	-	—	-	BK40
11	4	2.5	FK12	EK12	AK12	-
13	5	3	FK15	EK15	AK15	-
15	5	3	FK17	-	-	-
17	6	3.5	FK20	EK20	AK20	-
20	6	3.5	FK25	-	-	-
25	8	4	FK30	-	-	BK30
35	8	4	-	-	-	BK40
	S - - - - - - - - 11 13 15 17 20 25	S b - - 1	S b t - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - - 11 4 2.5 13 5 3 15 5 3 17 6 3.5 20 6 3.5 25 8 4	S b t FK - - FK06 - - FK08 - - FK08 - - FK08 - - FK10 - - FK12 - - FK15 - - FK15 - - FK20 - - FK30 - - - 11 4 2.5 13 5 3 15 5 3 15 3 FK17 16 3.5 FK20 20 6 3.5 25 8	S b t FK EK - - FK06 EK06 - - FK08 EK08 - - FK10 EK10 - - FK12 EK12 - - FK12 EK12 - - FK15 EK15 - - FK17 - - - FK20 EK20 - - FK30 - - - FK30 - - - FK30 - 11 4 2.5 FK12 EK12 13 5 3 FK15 EK15 15 5 3 FK17 - 17 6 3.5 FK20 EK20 20 6 3.5 FK25 - 25 8 4 FK30 -	S b t FK EK AK - - FK06 EK06 - - - FK08 EK08 - - - FK10 EK10 AK10 - - FK12 EK12 AK12 - - FK15 EK15 AK15 - - FK17 - - - - FK20 EK20 AK20 - - FK30 - - 11 4 2.5 FK12 EK12 AK12 13 5 3 FK17 - - 15 5 3 FK17 - - 17 6 3.5 FK20 EK20 AK20 20